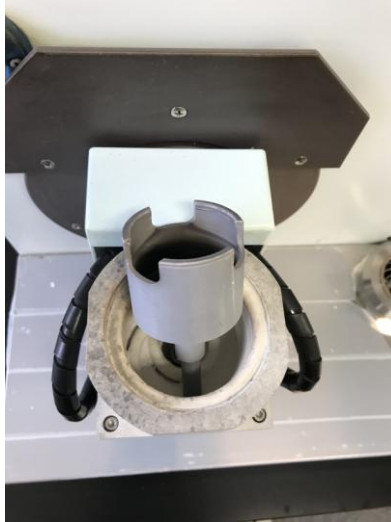


The noise during rotation seems to be generated by the friction between the silicon nitride holder and the bearing.

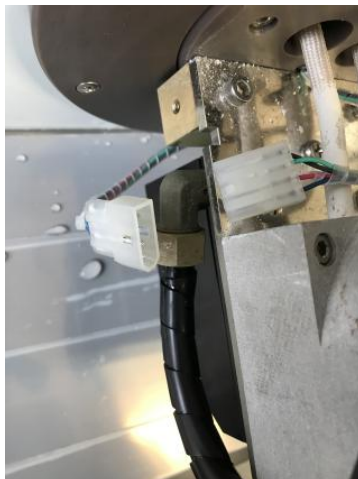
1. Remove the holder of silicon nitride.



2. Remove the cover attached to the furnace body.
(There are fixing screws on both sides)



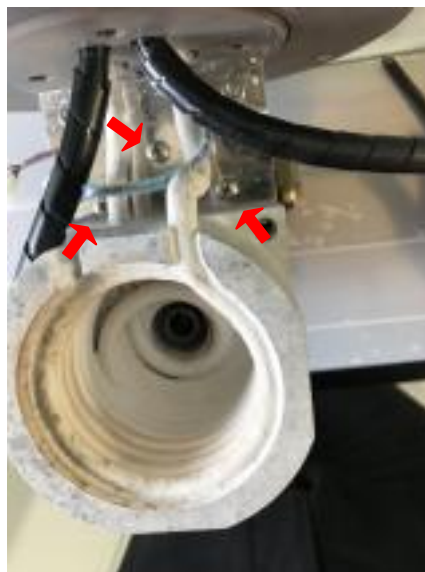
3. Remove the signal connector.



4. Remove the cooling water pipes for in and out by a wrench.
(Please be careful about water leak at this time)



5. Remove the motor box from the furnace body by loosening the three screws.



6. Remove the front cover and expose the rotating part



7. Polish the motor drive unit and bearings with sandpaper or steel file.

